



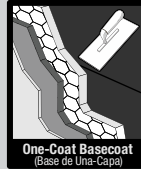
# Western 1-Kote Premium Sanded Gray

A factory premixed, fiber reinforced, enhanced performance, modified portland cement coating One-Coat & Conventional Stucco Systems



- Factory Sanded
- Enhanced Performance
- Fiber Reinforced
- Available in Hi-Flow

Product Uses:



SB Stucco Basecoats

Available in:

### Description:

Western 1-Kote Premium Sanded Gray is designed to be a cost-effective, factory premixed, fiber reinforced, modified portland cement exterior plaster for one coat wall systems. Western 1-Kote Premium Sanded Gray is a cement plaster that only requires water at the jobsite. Western 1-Kote Premium Sanded Gray may also be used over wood or gypsum backing and may be utilized for a scratch and/or brown coat application for a conventional stucco system.

Western 1-Kote Premium Sanded Gray features a low shrinkage formulation, enhanced fiber content and accelerated set characteristics designed to improve crack resistance and finish readiness while maintaining the consistency and control of a factory sanded blend.

The base coat is designed to be mixed with a fixed quantity of water (unlike traditional one coat products where the water varies due to the moisture content of the bulk sand.) By eliminating the variables of field mixing — every bag, every batch and every wall — are produced with consistent performance characteristics. Western 1-Kote Premium Sanded Gray is also available in a pump-grade version with an excellent flow that does not require additional additives (Hi-Flow).

### Packaging:

- Western 1-Kote Premium Sanded Gray is packaged in 80 lb / 36.29 kg bags.
- 42 bags per pallet.

### Features and Benefits:

- Feature: Low shrinkage formulation.
- Benefit: Reduced drying shrinkage and improved crack resistance characteristics.
- Feature: Enhanced fiber reinforcement.
- Benefit: Improved tensile strength and crack control.
- Feature: Reduced alkalinity profile (pH <10 at 3 days under standard curing conditions).
- Benefit: Improved compatibility and readiness for application of suitable finish coats.
- Feature: Accelerated set characteristics with an approximate 40-minute working time under standard environmental conditions (70°F / 50% RH).
- Benefit: Improved early set performance and finish readiness.
- Feature: No field batching of sand.
- Benefit: Detrimental effects of poor sand and excessive sand are eliminated.
- Feature: Factory blended with stucco grade aggregate.
- Benefit: Consistent strengths and reduced shrinkage cracking.

- Excellent flow for pumping (Hi-Flow). Pot life may vary depending on ambient temperature, substrate temperature and jobsite conditions.

### Mixing:

Western 1-Kote Premium Sanded Gray accurately mixed with water is critical to maximizing the benefits of the product. Each bag shall be mixed with no more than one and one third gallons of water. One gallon of clean potable water shall be added to the mixer before the addition of each bag of Western 1-Kote Premium Sanded Gray. The additional one-third gallon or 40 fluid ounces per bag may be added as the product is mixing. Mixing time in a mechanical mixer shall be two (2) to three (3) minutes per bag. Care shall be taken when continuous batching, that each bag is allowed the minimum mixing time.

### Coverage:

- Approximately 2.75 sq. yds. / 2.3 square meters @ (3/8") three-eighths inch
- Approximately 2 sq. yds. / 1.7 square meters @ (1/2") one-half inch.

### Application:

Western 1-Kote Premium Sanded Gray is applied by approved applicators. The material may be applied by hand or plaster pump. Specific minimum thickness is required for application over various substrates. Consult the IAPMO Evaluation Report #382 for specific details. The minimum thickness over any substrate, when used in conjunction with the Western 1-Kote System, is three-eighths (3/8") of an inch.

### Curing:

The product requires a minimum of forty-eight (48) hours moist curing. Environmental conditions such as heat, wind and low humidity will require additional curing.

### Finishing:

A variety of finishes such as Western Exterior Stucco, standard acrylic paint and Premium Acrylic Finish (PAF) may be applied over Western 1-Kote Premium Sanded Gray. The recommendations of the finish coat manufacturer shall be followed regarding base coat preparation, bonding, application and curing of their product.

### Limitations:

Do not apply when surface or ambient temperatures are at or below 40°F / 4.4°C or above 100°F / 38°C. Do not apply to surfaces that are contaminated with bond breakers, oils or other matter that may affect the performance of the

product. Do not apply Western 1-Kote Premium Sanded Gray if conditions are expected to be above or below the specified temperature range within 24 hours of application. Do not add additional ingredients to Western 1-Kote Premium Sanded Gray without specific written approval from an authorized manufacturer of Western Blended Products.

### Storage:

Western 1-Kote Premium Sanded Gray shall be kept indoors or, if stored outdoors, shall be adequately covered to keep dry and stored off the ground.

### Applicable Standards, Specifications and Codes:

- IAPMO ER#382
- 2024, 2021, 2018 & 2015 International Building Code (IBC).
- 2024, 2021, 2018 & 2015 International Residential Code (IRC).
- 2025 & 2022 California Building Code (CBC).
- 2025 & 2022 California Residential Code (CBC).
- 2025 California Wildland-Urban Interface Code.
- 2023 Florida Building Code (FBC Building).
- 2023 Florida Building Code (FBC Residential).
- ASTM C926 — Application of Portland Cement-Based Plaster
- ASTM C1063 — Installation of Lathing and Furring



### Conditions of Use and Limited Warranty

Specifications for this product are based on optimal environmental conditions (70°F ambient temperature with 50% humidity) for preparation, mixing, application and curing. Specification parameters may vary as environmental conditions change. Consult the product's Safety Data Sheet or GHS Section located on the product package for hazard identification and first aid measures. KEEP OUT OF REACH OF CHILDREN.

Western Blended Products (WBP) warrants that its products are of merchantable quality and suitable for the general purpose for which they are intended when applied in accordance with WBP instructions. The manufacturers of WBP products do not warrant the products to be suitable for any purpose or use other than that for which they are intended. Liability under this warranty is limited to supplying new material without charge or, at the option of the manufacturer of the WBP product, refunding the purchase price. In the event of a claim under this warranty, written notice must be provided to the originating plant of the WBP product at the address shown herein. This limited warranty is issued and accepted in lieu of all other express warranties and expressly excludes liability for consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts; therefore, the above limitations or exclusions may not apply.

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**WESTERN BLENDED PRODUCTS**

[www.westernblended.com](http://www.westernblended.com)

For updated information, please visit our website.

Western Blended Products are manufactured in the U.S.A. & Mexico utilizing the strictest quality control processes to ensure consistent, high-performance products on every project.

