



**WESTERN BLENDED
PRODUCTS**
The Plasterer's Standard

Xccelerate

A non-chloride cold weather accelerator for
portland cement plaster.



- *Faster curing time*
- *Increased strength*
- *Dispensing cup inside*

Use for:



Stucco Admix
(Aditivo para estuco)

SAO Stucco Add-Ons



Description:

A cold weather accelerator for portland cement plaster that does not rust metal reinforcing. Xccelerate is specifically formulated to modify Western 1-Kote, Top Gun Premium Plaster Cement and other plastering and masonry mortars.

Packaging and Storage:

Five-Gallon pail filled with 50#'s of Xccelerate powder and a 8 oz dispensing cup. Approximately 80 cups can be dispensed from a single pail. Powder is not affected by temperature. Pail contents shall be protected from moisture.

Recommended add-ons to Western Blended Products Basecoats:

- **Western 1-Kote 80 lb Concentrate**

2% - 2 to 2.5 cups
2.5% - 3 to 3.5 cups

- **Western 1-Kote 80 lb Sanded**

2% - 1/2 to 3/4 cup
2.5% - 1 to 1.5 cups

- **Top Gun Premium Plastering Cement**

2% - 3 cups
2.5% - 4 cups

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- **Other portland cement products**

Call for dosage.

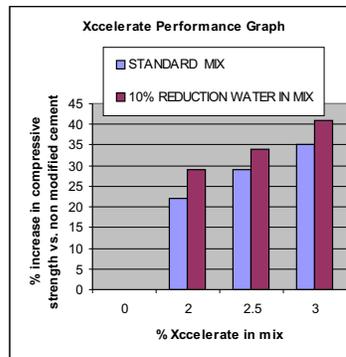
Mixing:

Add part of the water required for the Western 1-Kote concentrate, Western 1-Kote sanded or Top Gun Premium Cement Plaster Add Xccelerate to the mixer and allow the water and powder to mix for 30 to 45 seconds. Add additional basecoat and aggregate to the mix. Repeat the same procedure for each additional bag added to the batch.

A 10% reduction in mixing water will result in an increase of early strength of approximately 10%.

Description of Graph:

The colored bars show the increased strengths over non-modified cement with Xccelerate in the mixes and cured for 24 hours at 40°F. Reducing water in the mix represented by the second vertical bar (purple) adds significantly to early strength.



Cold Weather Precautions:

Accelerated winter mixes are still subject to freezing. Applicators must take appropriate measures when applying cement plaster in cold weather.

If portland cement plaster modified with Xccelerate does not reach minimum strengths due to freezing weather conditions, cement basecoat will be compromised.

Portland cement plaster mixed with Xccelerate shall be protected from freezing during application - and after application for a minimum of 24 hours. If evidence of low strength and freezing are apparent, cure walls liberally and protect against additional freezing.

No additional admixtures or setting materials shall be added to portland cement plaster mixed with Xccelerate.

Disclaimer:

The information in this specification conforms to standard details and product recommendations as of the date this document was published.

Specifications for this product are based on optimal environmental conditions (70°F ambient temperature with 50% humidity) for preparation, mixing, application and curing. Specification parameters may vary as environmental conditions change. Consult the product's Safety Data Sheet or GHS Section located on the product package for hazard identification and first aid measures. **KEEP OUT OF REACH OF CHILDREN.**

Warranty:

Manufacturers of Western Blended Products (WBP) warrants its products to be of merchantable quality and suitable for the general purpose for which they were intended, when applied in accordance with WBP instructions. Manufacturers of WBP do not warrant its products to be suitable for any purpose or use other than for which they were intended. Liability under this warranty is limited to supplying new material without charge, or at manufacturers of WBP option, to a refund of the purchase price. In the event of a claim under this warranty, written notice must be given to the originating plant of the WBP goods at the address shown hereon. This limited warranty is issued and accepted in lieu of all other expressed warranties, and expressly excludes liability for consequential damages. Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations and exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights that vary from state to state.

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Visit us on the web:
westernblended.com



Western Blended Products are manufactured in the U.S.A. utilizing the strictest quality control processes to ensure consistent, high-performance products on every project.

